

Test Report

Verified code:479688

Report No.:H202110086037-01EN

Customer: Foshan Nanhai Heli Plastic Products Co.Ltd.

Address: No. 9 Henger Road, Hegui Industrial Park, Nanhai Foshan, Guangdong

Sample name: SINORA HARD SHELL CASE

Sample model: SIN-11751-20BK

Receive sample date: Oct. 13, 2021

Test date: Oct. 14, 2021~Oct. 15, 2021

Reference document: ISO 20653:2013

Test result: Meet the requirements

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Test source	<input checked="" type="checkbox"/> Commissioning test <input type="checkbox"/> Type test <input type="checkbox"/> Mandatory test <input type="checkbox"/> PV <input type="checkbox"/> DV <input type="checkbox"/> ECV <input type="checkbox"/> Others_____			
Sample source	<input checked="" type="checkbox"/> Commissioned units send sample <input type="checkbox"/> Others:			
Sample	Model	Quantity	Sample No.	Test No.
SINORA HARD SHELL CASE	SIN-11751-20BK	1pc	/	H202110086037-01#
Sample components and accessories	Components: / Accessories: /			
Packing status	<input type="checkbox"/> Outer Packing _____ <input checked="" type="checkbox"/> No packing			
Sample quality before test	<input checked="" type="checkbox"/> Conformity product <input type="checkbox"/> Non-conformity product <input type="checkbox"/> Prototype <input type="checkbox"/> Others			
Abnormal condition of sample before test	No abnormalities			
Environment condition	Temperature: 25.6℃~28.2℃ Relative humidity: 53%~67%			
Test address	No. 10, Dafu Industrial Zone, Kukeng Community, Guanlan Street, Longhua District, Shenzhen			

1 Dustproof test (IP6X)

1.1 Test condition

1.1.1 Test basis: ISO 20653:2013;

1.1.2 Before the test: Check the appearance of sample;

1.1.3 Dustproof test:

1.1.3.1 Degrees of protection against access: use a metal probe with a diameter of 1.0mm to detect the shell of the tested product with a force of $1N \pm 0.1N$;

1.1.3.2 Degrees of protection against foreign objects: fix the tested product in the test box and carry out the test according to the items in Table 1-1;

1.1.4 After test: Check the appearance of sample.

Table 1-1 Dustproof test conditions

Test dust	Dosage of dust	Test time
Arizona powder	2kg/m ³	6s blowing dust, 15min standing, this is a cycle, running 20 cycles

1.2 Sample information

Sample information is shown in Table 1-2.

Table 1-2 Sample information

Sample name	Sample model	Quantity	Test No.
SINORA HARD SHELL CASE	SIN-11751-20BK	1pc	H202110086037-01#

1.3 Test requirements

1.3.1 Judgment basis: ISO 20653:2013;

1.3.2 Appearance requirements: 1mm metal probe shall not enter the sample shell before the test, and no dust shall enter the sample interior after the test.

1.4 Test result

The test results are shown in Table 1-3.

Table 1-3 Dustproof test result

Test No.	Appearance inspection	Conclusion
H202110086037-01#	Before the test, the 1mm metal probe did not enter the sample shell, and after the test, there was no dust inside the sample	Meet the requirements

1.5 Test photos

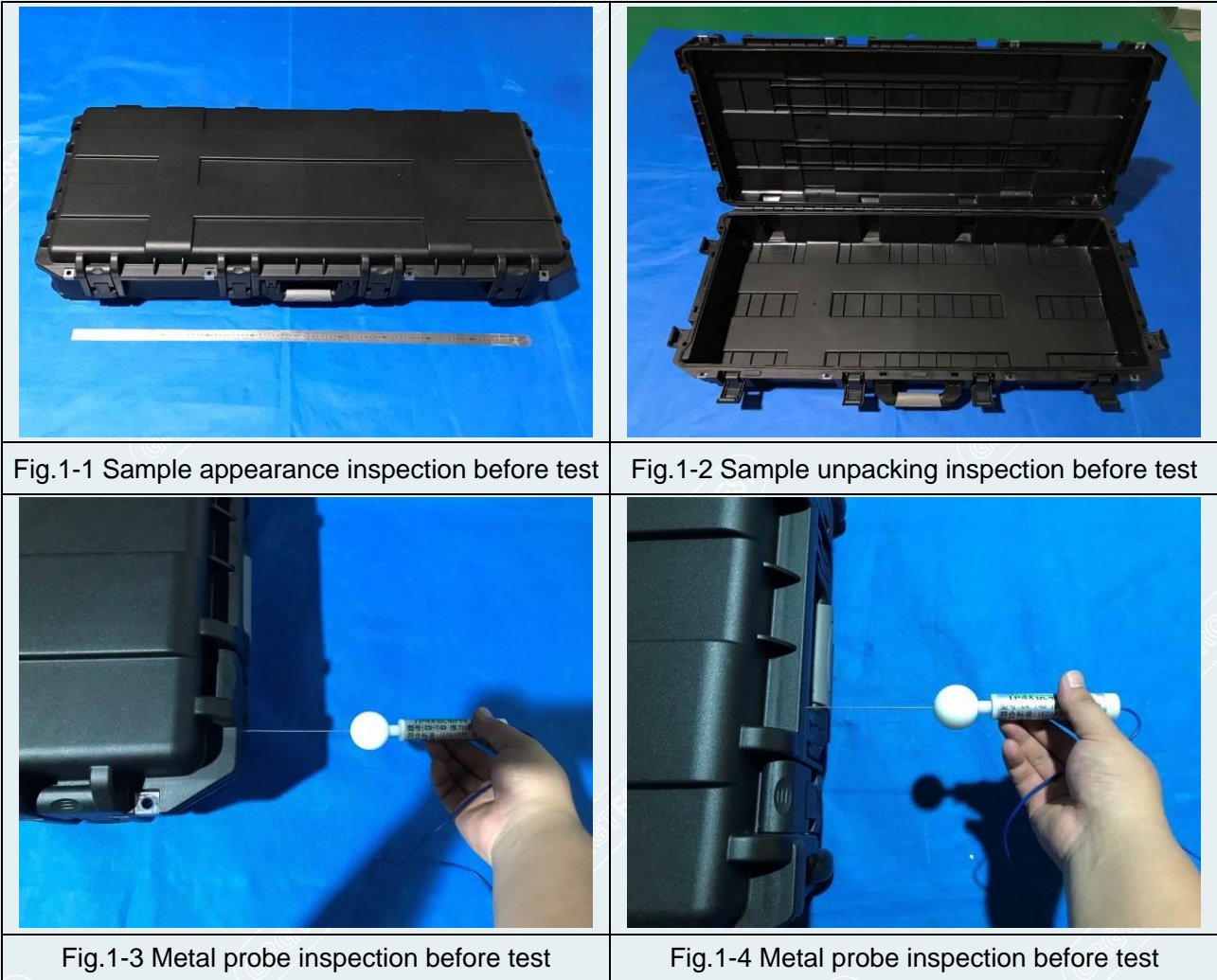




Fig.1-5 Sample appearance inspection after test



Fig.1-6 Sample unpacking inspection after test



Fig.1-7 Sample internal inspection after test



Fig.1-8 Sample internal inspection after test



Fig.1-9 Test sample placement



Fig.1-10 Device operating interface

2 Waterproof test (IPX7)

2.1 Test condition

2.1.1 Test basis: ISO 20653:2013;

2.1.2 Before the test: Check the appearance of sample;

2.1.3 Waterproof test: Fix the sample in the dipping tank and test according to the conditions listed in Table 2-1;

2.1.4 After test: Check the appearance of sample.

Table 2-1 Waterproof test conditions

Distance between the highest point of the box body and the water surface	Test time
1000mm	Soak 30min

2.2 Sample information

Sample information is shown in Table 2-2.

Table 2-2 Sample information

Sample name	Sample model	Quantity	Test No.
SINORA HARD SHELL CASE	SIN-11751-20BK	1pc	H202110086037-01#

2.3 Test requirements

2.3.1 Judgment basis: ISO 20653:2013;

2.3.2 Appearance requirements: there should be no water in the sample after the test.

2.4 Test result

The test results are shown in Table 2-3.

Table 2-3 Dustproof test result

Test No.	Appearance inspection	Conclusion
H202110086037-01#	There is no water in the sample after the test	Meet the requirements

2.5 Test photos



Fig.2-1 Sample appearance inspection before test



Fig.2-2 Sample unpacking inspection before test



Fig.2-3 Sample appearance inspection after test



Fig.2-4 Sample unpacking inspection after test

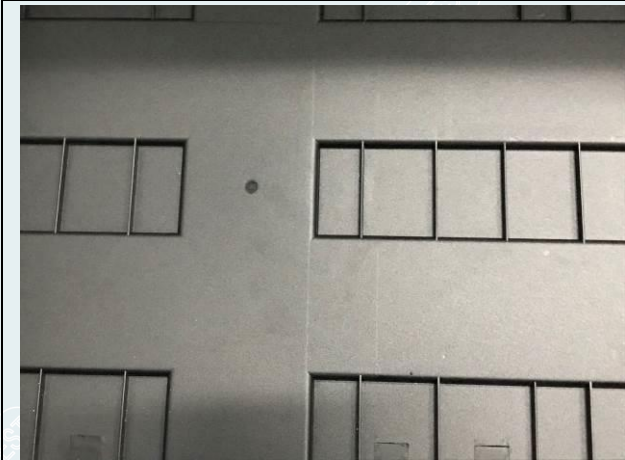


Fig.2-5 Sample internal inspection after test



Fig.2-6 Sample internal inspection after test

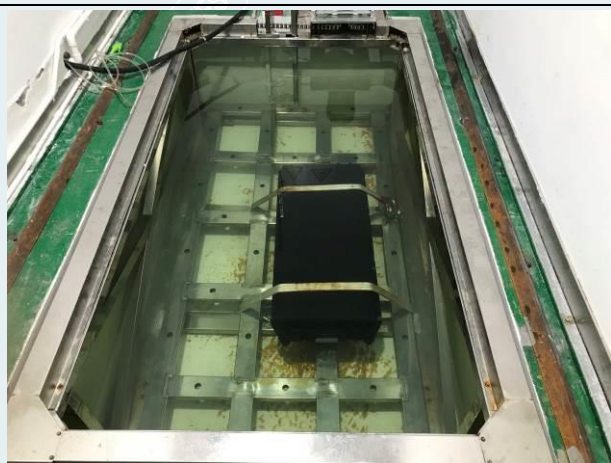


Fig.2-7 Test sample placement

3 Test equipments

List of instruments for testing equipment					
No.	Testing item	Equipment	Type	Serial No.	Calibration valid date
1	Dustproof test (IP6X)	Dust test chamber	GT1321	GT20170703001	2021-05-22~2022-05-21
		IP4X test sonde	CX-T4D	CX1807237	2021-05-15~2022-05-14
2	Waterproof test (IPX7)	Water tank	/	/	/
		Steel rule	0~1000mm	248251	2021-05-09~2022-05-08

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