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# **Test Report**

Verified Code:116075

Report No.:H202308280713-04EN-G2

Customer: ProTech CO., LTD.

Address: No. 18, Baoying Road, Dawang High-Tech District, Zhaoqing, Guangdong

SINORA hard SHELL CASE Sample Name:

Sample Model: SIN-04233-22BK

Receive Sample Date:

Sep.20,2023

Test Date: Sep.20,2023 ~ oct.11,2023

Reference

According to ISO 20653:2013 IP67 Document:

Test Result: Meet the requirement

Li Xingchang Reviewed by Yuan Zong Zhang Huaming Prepared by Approved by

GRG METROLOGY & TEST GROUP CO., LTD.

Issued Date: 2023/11/29

# GRG METROLOGY & TEST GROUP CO., LTD.

Address: No.163, Pingyun Road, West of Huangpu Avenue, Guangzhou, Guangdong, China Tel: (+86) 400-602-0999 FAX: (+86) 020-38698685 Web:http://www.grgtest.com







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# **Statement**

- 1. The report is invalid without "special seal for inspection and testing"; some copies are invalid; The report is invalid if it is altered or missing; The report is invalid without the signature of the person who prepared, reviewed and approved it.
- 2. The sample information is provided by the client and responsible for its authenticity; The content of the report is only valid for the samples sent this time.
- 3. When there are reports in both Chinese and English, the Chinese version will prevail when the language problems are inconsistent.
- 4. If there is any objection concerning the report, please inform us within 15 days from the date of receiving the report.
- 5. This report H202308280713-04EN-G2 is the modification of the report H202308280713-04EN-G1
  On the basis of the original report, modify the first page test basis from "ISO 20653:2013" to "ISO 20653:2013 IP67" to replace the report H202308280713-04EN-G1 The previous reports H202308280713-04EN and H202308280713-04EN-G1 are invalid.



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Test type	☐ Commissioning Test☐ PV ☐ DV ☐ ECV		st □R&D test		
Sample Source	☑Commissioned units	send sample	□Others:		
Sample	Model	Quantity	Sample No.	Test No.	
SINORA hard SHELL CASE	SIN-04233-22BK	1 pc	1	H202308280713-0004	
Sample Components and Accessories	Components: /	Ad	ccessories: /		
Test with packaging or not	□Yes, Outer Packing ☑No				
Sample quality before test	☐ Conformity Product ☐ Non-conformity Product ☐ Prototype ☐ Others				
Abnormal condition of sample before test	No Abnormalities		\$	//	
Environmental requirements	Temperature: 15.0℃~35.0℃ Atmospheric pressure: 86kPa~106kPa			Relative Humidity: 25%~75%	
				\$\\\	
Test Address	Shenzhen Laboratory: No. 10, Dafu Industrial Zone, Kukeng Community, Guanlan Street, Longhua District, Shenzhen				
	/				



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#### **1 IP6X**

#### 1.1 Test Condition

According to ISO 20653:2013.

1.1.1 Before the test: Check the appearance of sample.

#### 1.1.2 Dustproof test:

- 1.1.2.1 Degrees of protection against access: use a metal probe with a diameter of 1.0mm to detect the shell of the tested product with a force of  $1N \pm 0.1N$ .
- 1.1.2.2 Degrees of protection against foreign objects: fix the tested product in the test box and carry out the test according to the items in Table 1-1.
  - 1.1.3 After the test: Check the appearance of the sample.

**Table 1-1 Dustproof test conditions** 

Test dust	Dosage of dust	Test time
Arizona powder	2kg/m <sup>3</sup>	6s blowing dust, 15min standing, this is a cycle, running 20 cycles

# 1.2 Sample Information

Sample information is shown in Table 1-2.

**Table 1-2 Sample Information** 

Sample Name	Sample Model	Quantity	Test No.
SINORA hard SHELL CASE	SIN-04233-22BK	1 pc	H202308280713-0004

# 1.3 Test Requirements

According to ISO 20653:2013.

The rigid test wire (diameter 1.0 mm)shall not penetrate, and dust shall not penetrate.



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# 1.4 Test Result

The test result are shown in Table 1-3.

**Table 1-3 Test Result** 

Test No.	Test Results	Conclusion
H202308280713-0004	The 1mm metal probe did not enter the sample shell, and no dust entered the inside of the subject after the test	Meet the requirement

#### 1.5 Test Photos





Fig.1-1 Sample appearance inspection before test

Fig.1-2 Sample appearance inspection after test



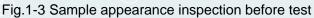




Fig.1-4 Sample unpacking inspection after test



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Fig.1-6 Test sample placement

----- The following blanks -----



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#### **2 IPX7**

#### 2.1 Test Condition

According to ISO 20653:2013.

- 2.1.1 Before the test: Check the appearance of sample.
- 2.1.2 Waterproof test: Fix the sample in the dipping tank and test according to the conditions listed in Table 2-1.
  - 2.1.3 After the test: Check the appearance of the sample.

**Table 2-1 Waterproof test conditions** 

Distance between the highest point of the box body and the water surface	Test time
1000mm	Soak 30min

# 2.2 Sample Information

Sample information is shown in Table 2-2.

**Table 2-2 Sample Information** 

Sample Name	Sample Model	Quantity	Test No.
SINORA hard SHELL CASE	SIN-04233-22BK	1 pc	H202308280713-0004

# 2.3 Test Requirements

According to ISO 20653:2013.

Water shall not penetrate in a quantity causing harmful effects or impair performance if the enclosure is immersed in water tempo-rarily under specified pressure and time conditions.

#### 2.4 Test Result

The test result are shown in Table 2-3.



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# **Table 2-3 Test Result**

Test No.	Test Results	Conclusion
H202308280713-0004	There is no water in the sample after the test	Meet the requirement

# 2.5 Test Photos





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# 3 Test Instrument & Equipment

List of instruments for testing equipment					
No.	Testing item	Equipment	Туре	Serial No.	Calibration valid date
1		Dust test chamber	GT1321	GT20170703001	2023-01-07~2024-01-06
1 Dustproof test (IP6X)	IP4X test sonde	CX-T4D	CX1807237	2023-03-23~2024-03-22	
2	Waterproof test (IPX7)	Water tank	/	/	1
2		Steel rule	0~1000mm	2482515	2023-03-22~2024-03-21

----- End of Report -----